

## **Characteristic and Corrosion Studies of Rare Earth (REE) Based Anodizing on AZ91D Magnesium Alloy**

### **Abstract**

Oxide coatings on AZ91D magnesium alloy were prepared using anodizing technique with  $10\text{mA/cm}^2$  current density for 5 minutes in electrolyte containing  $\text{Mg}(\text{NO}_3)_2$  with  $\text{NaVO}_3$  as an additive. The corrosion behaviors of different coatings condition were evaluated by immersion test in 5.0% NaCl electrolyte for 72 hours. The microstructures were analyzed by Optical Microscope (OM) and Scanning Electron Microscope (SEM). It was found that coatings with the addition of  $\text{NaVO}_3$  produced homogeneous primary  $\alpha$ -matrix and bigger  $\beta$ -phase ( $\text{Mg}_{17}\text{Al}_{12}$ ) compared to untreated AZ91D magnesium alloy. The oxide film formed by anodizing in electrolyte with  $\text{NaVO}_3$  enhances the corrosion resistance of the AZ91D magnesium alloy significantly.

Keywords; ChrAnodizing, AZ91D Magnesium Alloy, Magnesium Nitrate ( $\text{Mg}(\text{NO}_3)_2$ ), Sodium Metavanadate ( $\text{NaVO}_3$ )